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the beauty of ladder logic programming is that it translates the technician's understanding of traditional relay control circuits into a virtual form where contacts and coils interact to perform practical control

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thus a cascade control system consists of two feedback control loops one nested inside the other a very common example of cascade control is a valve positioner which receives a command

signal

the purpose of a control valve actuator is to provide the motive force to operate a valve mechanism both sliding stem and rotary control valves enjoy the same selection of actuators pneumatic

when the control valve is in the fully shut position its c_v value will be zero thus it should be understood that c_v is truly a variable not a constant for any control valve even though

proportional only control proportional only control may allow for more simple algorithms but it leads to weaknesses in steady state accuracy with low gain and oscillations from overshoot with high gain

7 jun 2000 hi i m working with 6 stepper motors distributed control with feedback i want to control them with pid algorithm but i don t know how to begin with

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